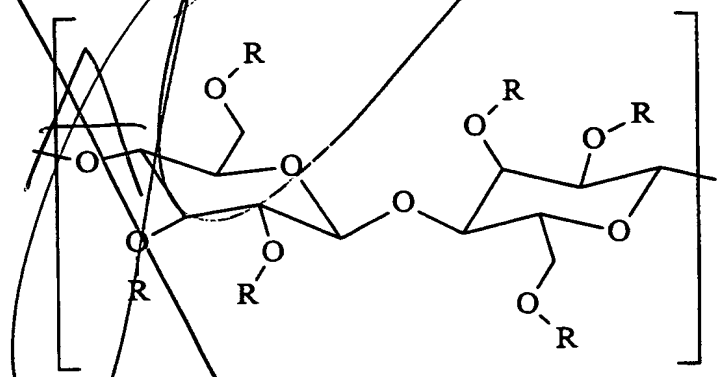
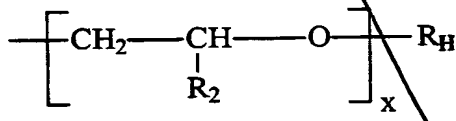


What is claimed is:

1. A detergent composition or component comprising a particulate hydrophobically modified cellulosic material, whereof at least 80%, preferably at least 90%, by weight has a particle size of below 1000 microns.
2. A detergent composition or component according to claim 1 whereby at least 80% or even 100% of the hydrophobically modified cellulosic material has a particle size of below 850 microns or even below 710 microns.
3. A detergent composition or component according to claim 1 or 2 whereby the hydrophobically modified cellulosic material comprises polymers of the formula



wherein each R is selected from the group consisting of  $R_2$ ,  $R_C$ , and



wherein:

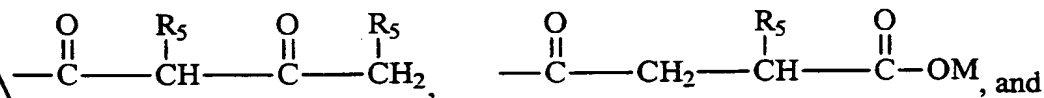
- each  $R_2$  is independently selected from the group consisting of H and  $C_1$ - $C_4$  alkyl;

- each  $R_C$  is  $-(\text{CH}_2)_y-\overset{\text{O}}{\parallel}\text{C}-\text{OZ}$ ,

wherein each Z is independently selected from the group consisting of M,  $R_2$ ,  $R_C$ , and  $R_H$ ;

- each  $R_H$  is independently selected from the group consisting of  $C_5$ - $C_{20}$  alkyl,  $C_5$ - $C_7$  cycloalkyl,  $C_7$ - $C_{20}$  alkylaryl,  $C_7$ - $C_{20}$  arylalkyl, substituted alkyl, hydroxyalkyl,

C<sub>1</sub>-C<sub>20</sub> alkoxy-2-hydroxyalkyl, C<sub>7</sub>-C<sub>20</sub> alkylaryloxy-2-hydroxyalkyl, (R<sub>4</sub>)<sub>2</sub>N-alkyl, (R<sub>4</sub>)<sub>2</sub>N-2-hydroxyalkyl, (R<sub>4</sub>)<sub>3</sub>N-alkyl, (R<sub>4</sub>)<sub>3</sub>N-2-hydroxyalkyl, C<sub>6</sub>-C<sub>12</sub> aryloxy-2-hydroxyalkyl,



- each R<sub>4</sub> is independently selected from the group consisting of H, C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>5</sub>-C<sub>7</sub> cycloalkyl, C<sub>7</sub>-C<sub>20</sub> alkylaryl, C<sub>7</sub>-C<sub>20</sub> arylalkyl, aminoalkyl, alkylaminoalkyl, dialkylaminoalkyl, piperidinoalkyl, morpholinoalkyl, cycloalkylaminoalkyl and hydroxyalkyl;
- each R<sub>5</sub> is independently selected from the group consisting of H, C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>5</sub>-C<sub>7</sub> cycloalkyl, C<sub>7</sub>-C<sub>20</sub> alkylaryl, C<sub>7</sub>-C<sub>20</sub> arylalkyl, substituted alkyl, hydroxyalkyl, (R<sub>4</sub>)<sub>2</sub>N-alkyl, and (R<sub>4</sub>)<sub>3</sub>N-alkyl;

wherein:

M is a suitable cation, preferably selected from the group consisting of Na, K, 1/2Ca, and 1/2Mg;

each x is from 0 to about 5;

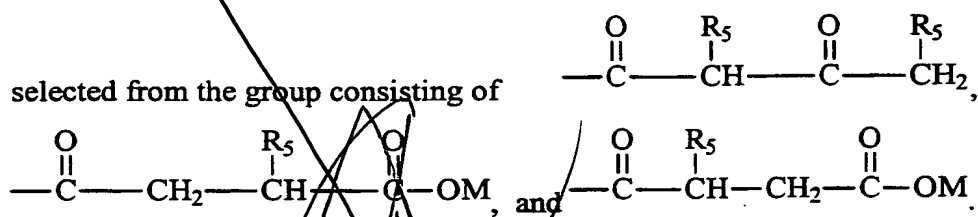
each y is from about 1 to about 5; and

provided that:

- the Degree of Substitution for group R<sub>H</sub> is between about 0.001 and 0.1, more preferably between about 0.005 and 0.05, and most preferably between about 0.01 and 0.05;
- the Degree of Substitution for group R<sub>Z</sub> wherein Z is H or M is between about 0.2 and 2.0, more preferably between about 0.3 and 1.0, and most preferably between about 0.4 and 0.7;
- if any R<sub>H</sub> bears a positive charge, it is balanced by a suitable anion; and
- two R<sub>4</sub>'s on the same nitrogen can together form a ring structure selected from the group consisting of piperidine and morpholine.

4. A composition or component according to claim 3, wherein each  $R_H$  is independently selected from the group consisting of  $C_5$ - $C_{20}$  alkyl,  $C_5$ - $C_7$  cycloalkyl,  $C_7$ - $C_{20}$  alkylaryl,  $C_7$ - $C_{20}$  arylalkyl, substituted alkyl, hydroxyalkyl,  $C_1$ - $C_{20}$  alkoxy-2-hydroxyalkyl,  $C_7$ - $C_{20}$  alkylaryloxy-2-hydroxyalkyl,  $(R_4)_2$ N-alkyl,  $(R_4)_2$ N-2-hydroxyalkyl,  $(R_4)_3$ N-alkyl,  $(R_4)_3$ N-2-hydroxyalkyl, and  $C_6$ - $C_{12}$  aryloxy-2-hydroxyalkyl.

5. A composition or component according to claim 3, wherein each  $R_H$  is independently



6. A detergent component or composition according to any preceding claim wherein the hydrophobically modified cellulosic material is present in a pre-formed particle comprising a carrier material and/ or a surfactant, and whereby preferably at least 80% of the material has a particle size of below 500 microns.

7. A detergent component or composition according to claim 6 wherein the preformed particle is an agglomerate, comprising one or more carrier materials selected from inorganic salts, silicates or aluminosilicates and an anionic and/ or nonionic surfactant.

8. A detergent component or composition according to claim 6, wherein the preformed particle is a spray dried blown powder particle, comprising one or more carrier materials selected from inorganic salts, silicates or aluminosilicates and an anionic and/ or nonionic surfactant.

9. A detergent component or composition according to any of claims 1 to 5 wherein the hydrophobically modified cellulosic material is in the form of a dry-add particle.

add  
A<sub>1</sub>